



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-578-111
Job Sheet 172698



Part No: D350-578-111

Job Qty: 4 ea

Part Name: AS350/AS355 Bearpaws with Wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/12/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV H IPP REV:A NEW ISSUE 15-03-30 JLM VERIFIED BY:DD

Ship Via:

Chg 001 DAS
21
9-89

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	3/12/18	3/12/18	0.00	0.00	Start Up Stores/Pkg-2		SmB
160	Packaging	4 pcs	3/12/18	3/12/18	0.00	0.00	Packaging1-3		SmB
170	QC	4 pcs	3/12/18	3/12/18	0.00	0.00	QC4		M.A.
175	DC	4 pcs	3/12/18	3/12/18	0.00	0.00	DC		M.A.
180	Packaging	4 pcs	3/12/18	3/12/18	0.00	0.00	Packaging3-1		M.A.
190	QC21-FG	4 Ea	3/12/18	3/12/18	0.00	0.00	QC21		

Part Op 175 - Photocopy bluefile and create labels per PPP D350-578-111 CHG001
Descriptions: 180 - Identify and pack for shipping as per PPP D350-578-111

F9013 DAS
21
9-89 MAR 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D350-578-011	AS350/AS355 Bearpaws	4 Ea (1 ea)	90-Start up Operation	SO 4608
D350-578-031	AS350/AS355 Bearpaw Wearplates	4 Ea (1 ea)	90-Start up Operation	SO52052

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D350-578-011	4	3	0
	D350-578-031	4	2	0

Part Specifications

Specifications could not be found.



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Email: sales@dartaero.com
www.dartaerospace.com

Plex 2/21/18 12:17 PM dart.lacelle.linda

Container No: S052612



Part: D350-578-111

Job No: 172698

Serial No/Batch: S052612

Revision:

Inspector:

Date: 03/19/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finis ☐ Compc ☐ Water Jet ☐ Prod. Eng. Comm. ☐ Engineering ☐
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Date : _____	Step #: _____	QTY Effective : _____
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Description Work Order Deviation	Dispo

Root Cause	FAULT CATEGO				
<table style="width: 100%;"> <tr> <td style="width: 50%;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width: 50%;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>	Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	<table style="width: 100%;"> <tr> <td style="width: 50%;"> Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> <td style="width: 50%;"> Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ </td> </tr> </table>	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐
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OTHER : _____					

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Part Number: D350-578-111

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